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T. B. MORAN COMPANY
INDUSTRIAL PAINTING CONTRACTOR
ALICE, TEXAS 78333

AUGUST 31, 1998

INDUSTRIAL
PAINTING

ENRON OIL AND GAS CO.
P.O. BOX 236
FREER, TX 78357

ATTN: MR. PAT MOYA — 954-605-7409

GENTLEMEN:

SAND
BLASTING

PLEASE FIND LISTED BELOW PROCEDURE AND INFORMATION
FOR SOUTH SPRINT GAS COLLECTION SYSTEM AT NORTH PADRE
ISLAND NATIONAL SEASHORE.

1. MIRU-2 CREWS-SANDBLAST UNITS
2. HOLD SAFETY MEETING W/PARK PERSONNEL AND ENRON SUPERVISOR.
3. TAPE AND COVER ALL TAGS, STEMS, GAUGES AND CRITICAL AREAS.
4. PUT DOWN PLASTIC TO CATCH ALL RESIDUALS OF SAND AND PAINT.
*NOTE: SAME RESIDUALS-SAND, PAINT, DIRT TO INCLUDE PLASTIC
WILL BE PLACED IN LINED BARRELS TO BE REMOVED AND DISPOSED
OF AT SAFETY KLEEN.
- *NOTE: ALL WASTE TO BE PLACE IN CONTAINERS AND TAKEN TO
SAFETY KLEEN FOR PROPER DISPOSAL.
5. SANDBLAST ALL LISTED EQUIPMENT TO SP-10 WHITE BLAST.
APPLY ZINC TO ALL SANDBLASTED SURFACES.
6. APPLY HI-BUILD EPOXY PRIMER OVER 1ST COAT OF ZINC.
7. APPLY 2 COATS OF DUNE TAN TO ALL PRIMED SURFACES.
8. REMOVE ALL TAPES, TOUCH UP ALL EQUIPMENT.
9. CHECK LOCATION W/PARK PERSONNEL, ENRON SUPERVISOR AND
MORAN CO. PERSONNEL.
10. REMOVE ALL WASTE, RESIDUAL W/PLASTIC AND EQUIPMENT FROM
LOCATION.

STEAM
CLEANING

INTERIOR AND
EXTERIOR TANK
COATING

NOTE: NEED CONTACT FOR NATIONAL SEASHORE PARK PERSONNEL
NAME:
PHONE NUMBER:

TANK
REPAIR

THANK YOU FOR THE ABOVE REQUESTED INFORMATION AND
THE OPPORTUNITY TO WORK WITH YOUR COMPANY.

REGARDS,

T.B. MORAN CO.

Mike Merta
MIKE MERTA
FM

VINYL & EPON
APPLICATORS

